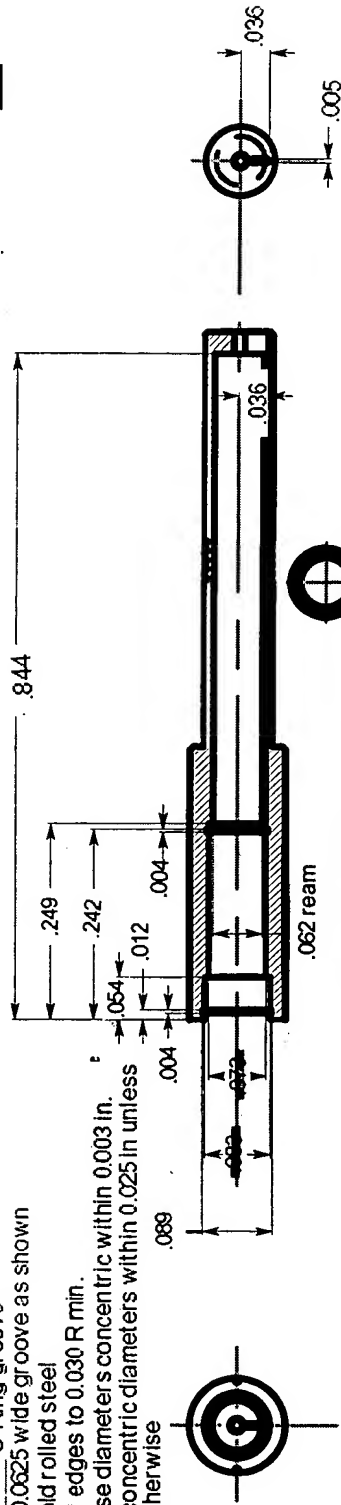




- Notes:
1. 0.060 x 45 degree chamfer
 2. Parker O-Ring groove
 3. Broach 0.0025 wide groove as shown
 4. Mat'l - cold rolled steel
 4. Break all edges to 0.030 R min.
 5. Hold these diameters concentric within 0.003 in.
 6. Hold all concentric diameters within 0.025 in unless noted otherwise

450

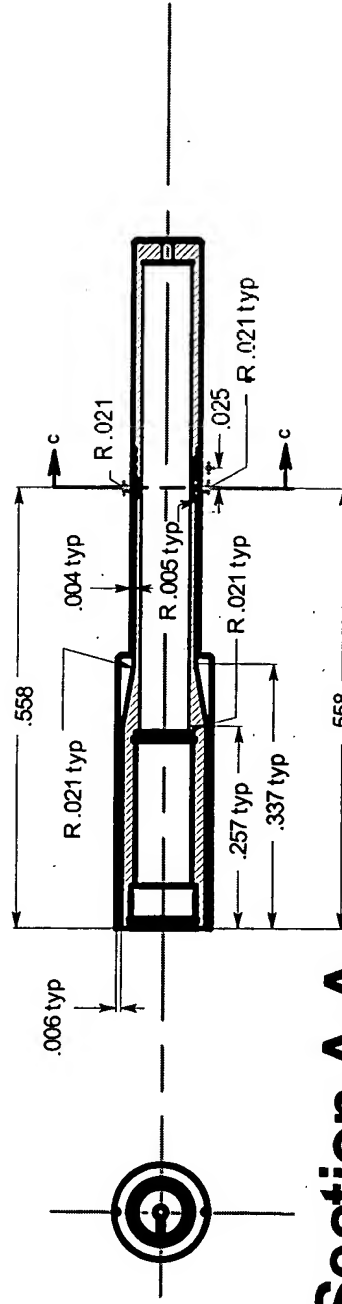


Section B-B



Section C-C

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Section A-A

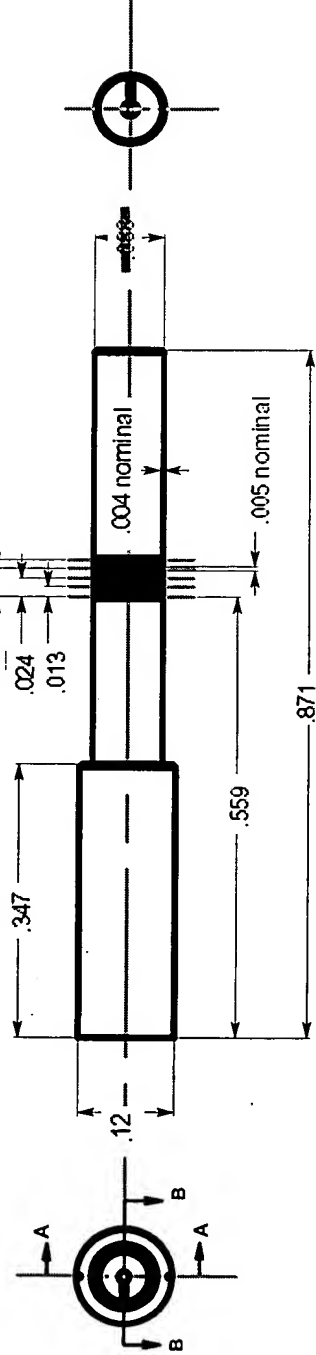


FIG. 4C

